

Saint Paul Heritage Preservation Commission Department of Planning and Economic Development 25 Fourth Street West, Suite 1400 Saint Paul, MN 55102

Phone: (651) 266-9078

HERITAGE PRESERVATION COMMISSION DESIGN REVIEW APPLICATION

This application must be completed in addition to the appropriate city permit application if the affected property is an individually designated landmark or located within an historic district. For applications that must be reviewed by the Heritage Preservation Commission refer to the HPC Meeting schedule for meeting dates and deadlines.

1. CATEGORY	
Please check the category that best describes the proposed work	
Repair/Rehabilitation ☐ Sign/Awning ☐ New Construction/Addition ☐ Moving ☐ Fence/Retaining Wall ☐ Alteration ☐ Demolition ☐ Other ☐ Herbary ☐ Pre-Application Review Or	
2. PROJECT ADDRESS	
Street and number: 613 Green brief St Zip Code: 55106	
3. APPLICANT INFORMATION	
Name of contact person: Chelsea Laughlin - Molly Mc Gro Company: Window World	<u>n</u> e (8/1
Street and number: 2211 (1th Auc E, 5te 130	
City: North St Paul State: MN Zip Code: 55/09	
Phone number: 651) 720-9011 e-mail: Chelsea Le Windowsort	Inn.co
4. PROPERTY OWNER(S) INFORMATION (If different from applicant)	
Name: Kan Dickinson	
Street and number: 613 Garcen brizer st	_
City: St. Paul State: Mr Zip Code: 55106	-
Phone number: (651) 774-6539 e-mail:	

5. PROJECT ARCHITECT (If applicable)	
Contact person:	
Company:	
Street and number:	
City: State: Zip Code:	
Phone number: (e-mail:	
6. PROJECT DESCRIPTION	
Completely describe ALL exterior changes being proposed for the property. changes to architectural details such as windows, doors, siding, railings, steps, tr foundation or porches. Attach specifications for doors, windows, lighting ar features, if applicable, including color and material samples.	im, roof,
Replacing 12 windows in existing openings. The new windows are all vinyl double hung	S
Attach additional sheets if	necessary
7. ATTACHMENTS	
Refer to the Design Review Process sheet for required information or attachments **INCOMPLETE APPLICATIONS WILL BE RETURNED**	s.
ARE THE NECESSARY ATTACHMENTS AND INFORMATION INCLUDE	ED?
□ YES	
Will any federal money be used in this project? Are you applying for the Investment Tax Credits? YES NO NO NO	

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the affected property. I further understand that	view Application is limited to the aforementioned work to at any additional exterior work to be done under my the St. Paul Heritage Preservation Commission. Any
Signature of applicant:	Date: 7-10-13
Signature of owner:	Date:
	FILE NO. 13-035
Date received: 7123113	FILE NO. 15 25
District: DI3/Individual Site:	· · · · · · · · · · · · · · · · · · ·
Contributing/Non-contributing/Pivotal/Supporting Type of work: Minor/Moderate/Major	ortive/:
Requires staff review	Requires Commission review
Supporting data: YES NO Complete application: YES NO The following condition(s) must be met in order for application to conform to preservation program:	Submitted: 3 Sets of Plans 15 Sets of Plans reduced to 8 ½" by 11" or 11" by 17" Photographs City Permit Application Complete HPC Design Review application Hearing Date set for:
It has been determined that the work to be performed pursuant to the application does not adversely affect the program for preservation and architectural control of the heritage preservation district or site (Ch.73.06). HPC staff approval	City Permit # 13 - 211634
Date	

	•	



* Front

* Front

* Back of house



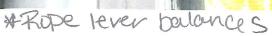


* Side of house

& Sidl of house









SMOW TOCKS - not secure

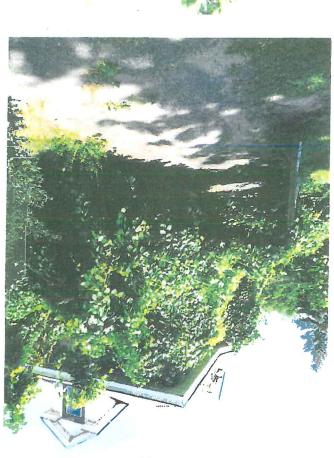
*Rotting frames

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E S × × × × × × > <× × GR≍Grooved Glass SC≂Sunclean × _ _ LM=Laminated ₹€ NOTE: Grooved glass must be specified in instructions. See Price Book for style and availability VY.A GLASS × × × × $\tilde{\mathbf{x}}$ × × × × × ORIEL ETC = Energy Tax Credit Glass Options LEP=ClimaTech TG2 GT =Gray Tint BT =Bronze Tint FOAM O SCREEN WRAP × × × × × × × × × × LEEP = ClimaTkPlusEllie
LE = ClimaTech
LEP=ClimaTech Plus
LE2=ClimaTech 2 1/2 NOTE: Hinge Left (HL) or Hinge Right (HR) on all casement orders as viewed from the exterior. Add "EH" for Egress Hinge. TEMP BOTT ALL PRÒDÚCT CONFIGURATIONS MUST BE ORDERED AS VIEWED FROM THE EXTERIOR. No mot. LIST. FUL SBS AF=Alum SC Full AH=Alum SC Half OBS FULL Screen Options LS=Locking Screen NOTE: Fitarglass half screen Ph: 651-770-9011, Fax (651) 770-0495 WINDOW AND PATIO DOOR ORDER FORM BKETCHES Window World Twin Cities #86161 ORDERED AS VIEWED FROM THE EXTERIOR North St. Paul, MN 55109-5536 ALL PRODUCT CONFIGURATIONS MUST BE 2211 - 11th Ave East, Suite #130 STALE HINGE OPTION B B1=Colonial Contour Full B2=Colonial Contour Top B3=Colonial Contour Ends B4=Colonial Contour Center RMS が一次 Q 1 2,00 01-0-1 ROOM ان ح <u>-</u> N LW. BEE $\overline{\varnothing}$ NOTE: For other grid options see back of form. **Grid Options** Han Islym Scheene MULL A1=Cotonial Flat Full A2=Cotonial Flat Top Only A3=Cotonial Flat Ends Only A4=Cotonial Flat Center Only 2/101 W (20) Ø OO 00 CO Ship To: W W, EXACT WINDOW SIZE 1013-Sean Brief 4. 55/06 05/2 AMI ASSOCIATED MATERIALS w TO [X 2=Double 3=Triple Q=1/4, 1/2, 1/4 S=Special W, O() Qia) En DickiNSon Mull Type CINES ir) (كا INCORPORATED N O AT=American Terra
ER=English Red
ARB=Arrb Bronze
DC=Desert Clay
FG=Forrast Green
CG=Castle Grey
HK=Hudson Khaki カナ、 3 Exterior WDGRN INT / EXT All Windows DS Glass LO = Light Oak RM=Rich Maple A
DO = Dark Cark
CH = Chenry
WH = White
FX =Foxwood VINYL Woodgrain Interiors 1000 SPECIAL INSTRUCTIONS: OPTION CODES: MODEL



to back of nouse

AMI ASSOCIATED MATERIALS WINDOW AND PATIO DOOR ORDER FORM

Ship To:

ALL PRODUCT CONFIGURATIONS MUST BE ORDERED AS VIEWED FROM THE EXTERIOR

Ph: 651-770-9011, Fax (651) 770-0495 Window World Twin Cities #86161 North St. Paul, MN 55109-5536 2211 - 11th Ave East, Suite #130

		ETC = Energy Tax Credit	LEEP = ClimaTkPlusefile Glass Options	EP=ClimaTech TG2	GI =Gray Tint BT =Bronze Tint	ss must be specified in instruct	book to etyle and availability	for Egress Hinge.	EX ERIOR.
		Screen Onflone		LS=Luli Screen AF=Alum SC Full	screen		s viewed from the advantage as	ERED AS VIEWED EROM THE	
			B1=Colonial Confour Eut		84=Colonial Contour Ends	NOTE: For other grid options see back of form.	" NOTE: Hinge Left (HL) or Hinge Right (HR) on all casement orders as viewed from the addition of the second of th	ALL PRODUCT CONFIGURATIONS MUST BE ORDERED AS VIEWEN EDOM THE CYTCHISE	
	Muli Type		Z*Double	3=Triple Q=1/4, 1/2, 1/4	S=Special A	<u>z</u> _	NOTE: Hinge Left	ALL PR	
	Exterior	RMERICH Menle ATEAmerican Town	FREEnglish Dod	ARB=Arch Bronze	PG=Forest Green	CG=Castle Grey			MOODIN
OPTION CODES:	Woodgrain Interiors	LO = 1 inht Oak RM=Rich Meanle			FX = Foxwood				E QTY MODEL VINY

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	Select a Model			
(Model 0201)	0201	Min. W: 11	Max W: 52	
Excalibur Double Hu	ung	Min. H: 20	Max H: 84	Max UI: 13
Top Sash Width	26.3750		Exact Size	
Top Sash Height	29.1250	Width. 29 5/8	29 625	
Bottom Sash Width	27.3750	Height: 61 3/8	61.375	
Bottom Sash Height	30.1250			
Top Glass Width	24.6875			
Top Glass Height	27.4375	Extrusion: Select Extrusion	▼ << For Arch-Top M	odels Only
Bottom Glass Width	25.6875	Opening: Exact Size	-	
Bottom Glass Height	28.4375	Type, Standard	▼	
Screen Width	25.9375	Screen. Half	₩	
Screen Height	30.3750	Glass: Double Strength	(3 mm) 🔻	
Top Sash Weight (Plus 5 lb)	24 lb	AC Sash Calculator		
Top Balance Size (C.F)	66YW		×	
Top Balance Size (Spiral)	25-10R			
Bottom Sash Weight	21 lb			
Bottom Balance Size (C.F)	56BU			
Bottom Balance Size (Spriral)	29-9R			
gress Opening Width	25.2190			
gress Opening Height	23.9375			
gress Opening Area (sq.ft.)	4.1920			

Line # 1, 10, 11



	Select a	Model			
(Model 0201)	0201		Min. W: 11	Max W: 52	
Excalibur Double H	ung		Min. H: 20	Max H: 84	Max UI: 132
Top Sash Width	24	3.3750		Exact Size	
Top Sash Height	29	1250	Width: 27 5/8	27.625	
Bottom Sash Width	25	.3750	Height. 61 3/8	61.375	
Bottom Sash Height	30	1250			
Top Glass Width	22	.6875			
Top Glass Height	27	4375	Extrusion: Select Extrusion	T ← For Arch-Top I	Models Only
Bottom Glass Width	23	.6875	Opening: Exact Size	-	
Bottom Glass Height	28	.4375	Type: Standard	▼	
Screen Width		.9375	Screen: Half	-	
Screen Height		.3750	Glass. Double Strength	n (3 mm) ▼	
Top Sash Weight (Plus 5 lb)	23	lb	AC Sash Calculator		
Top Balance Size (C.F)		YW	_		
Top Balance Size (Spiral)	25	-9R			
Bottom Sash Weight	20				
Bottom Balance Size (C.F)	10				
Bottom Balance Size (Spriral)		-8R			
Egress Opening Width	23.	2190			
Egress Opening Height		9375			
Egress Opening Area (sq.ft.)	3.8	600			

Line # 2,3,6,8



Select a Model

	Select	Model					
(Model 0201)	0201	-	Min	. W: 11		Max W: 52	
Excalibur Double Hung			Min	. H: 20	Max H: 84		Max UI: 132
Top Sash Width		0.3750			Exact	Size	
Top Sash Height		0.1250	Width	33 5/8	33	625	
Bottom Sash Width	31	1.3750	Height.	61 3/8	61.	375	
Bottom Sash Height	30	.1250					
Top Glass Width	28	.6875					
Top Glass Height		4375	Extrusion.	Select Extrusion	-	<< For Arch-Top	Models Only
Bottom Glass Width	29	.6875	Opening:	Exact Size	-	Ī	
Bottom Glass Height	28	4375	Туре	Standard	~	Ī	
Screen Width	29	.9375	Screen:	Half	~]	
Screen Height	30	.3750	Glass:	Double Strength (3	mm)	-	
Top Sash Weight (Plus 5 lb)	27	lb	AC Sash Cal	culator			
Top Balance Size (C.F)	77	LG					
Top Balance Size (Spiral)	25	-12R					
Bottom Sash Weight	24	lb					
Bottom Balance Size (C.F)	66	YW					
Bottom Balance Size (Spriral)	29	-11R					
Egress Opening Width	29.	2190					
gress Opening Height		9375					
gress Opening Area (sq.ft.)	4.8	570					

Line # 4,5,7



	Select a Model					
(Model 0201)	0201	Min.	W: 11	Max V	<i>t</i> : 52]
Excalibur Double H	ung	Min.	H: 20	Max F	1: 84	Max UI: 132
Top Sash Width	28.3750			Exact Size		
Top Sash Height	29.1250	Width	31 5/8	31.625		
Bottom Sash Width	29.3750	Height:	61 3/8	61.375		
Bottom Sash Height	30.1250					
Top Glass Width	26.6875					
Top Glass Height	27.4375	Extrusion: S	elect Extrusion	▼ << For	Arch-Top Mo	dels Only
Bottom Glass Width	27.6875	Opening: E	xact Size	-		
Bottom Glass Height	28.4375	Турс: S	tandard	-		
Screen Width	27.9375	Screen. H	alf	-		
Screen Height	30.3750	Glass: D	ouble Strength (3 mm) ▼		
Top Sash Weight (Plus 5 lb)	26 lb	AC Sash Calc	ulator			
Top Balance Size (C.F)	67GN					
Top Balance Size (Spiral)	25-11R					
Bottom Sash Weight	23 lb					
Bottom Balance Size (C.F)	66YW					
Bottom Balance Size (Spriral)	29-10R					
Egress Opening Width	27.2190					
Egress Opening Height	23.9375					
Egress Opening Area (sq.ft.)	4.5250					

Line #9



Select a Model

	Select a Model			
(Model 0201)	0201	Min. W: 11	Max W: 52	1
Excalibur Double Hu	ung	Min. H: 20	Max H: 84	Max UI: 13
Top Sash Width	20.3750		Exact Size	
Top Sash Height	19.1875	Width: 23 5/8	23.625	
Bottom Sash Width	21.3750	Height 41 1/2	41.5	
Bottom Sash Height	20.1875			
Top Glass Width	18.6875			
Top Glass Height	17.5000	Extrusion: Select Extrusion	▼ << For Arch-Top Mo	dels Only
Bottom Glass Width	19.6875	Opening: Exact Size	▼	
Bottom Glass Height	18.5000	Type: Standard	▼	
Screen Width	19.9375	Screen Half	■	
Screen Height	20.4375	Glass Double Strength (:	3 mm) ▼	
Top Sash Weight (Plus 5 lb)	14 lb	AC Sash Calculator		
Top Balance Size (C.F)	7GN			
Гор Balance Size (Spiral)	15-4R			
Bottom Sash Weight	11 lb			
Bottom Balance Size (C.F)	6YW			
Bottom Balance Size (Spriral)	19-3R			
gress Opening Width	19 2190			
gress Opening Height	14.0000			
gress Opening Area (sq.ft.)	1 8690			

Line #12





Tools IG Guldeline Grid/Muntin FAQ Links

| Calculated Specs | Min. Max. Calculator | Shape Calculator | Condensation | SPEC | Chemical Compatibility |

Region Model **Glass Package** East Coast Excalibur 0201

Model: 0201 / Series: Excalibur, (Double Hung)

Performance Over View Parts Installation Search U-Value

	Window Effeciency									
Model	GlassFack	Class'Thickness	Description	DF5Mtkp8	SHCC	Virginal Control	CR			
0201	Climatech-2 + IE-Liner	Double Strength	13/16" IG, DS LOE2-IE-Liner, Argon	0.30	0.28	0.49	57	17,		
0201	Climatech-2 + IE-Liner	Triple Strength	13/16" IG, TS LOE2-IE-Liner, Argon					1		

Climatech-2 + iE-Liner

Structural Test Results										
Model	Width	Height	D۲	Air	Water	Load	FBC	::DI	Daeschyffan	Report
0201	36	60	50	0.15	9.20	+/- 75	11720		Two Locks / No Stile Reinforcement	97028.02
0201	36	72	50	0.15	9.20	+/- 75	11720	WIN- 547	Standard	97028.02
0201	36	78	45	0.15	9.20	+/- 67.7	11720	WIN- 547	Standard	97028.02
0201	44	60	45	0.15	9.20	+/- 37.6	11720		No Stile Reinforcement / 2 Locks / Bottom Rail Retention Blocks	B3156.02
0201	52	62	35	0.12	9.20	+60 / - 52.6	11720	WIN- 547	Standard	97028.02
0201	44	77	35	0.12	9.20	+/- 52.6	11720	WIN- 547	Standard	97028.02
0201	48	84	30	0.12	9.20	+52.6 / - 45	11720	WIN- 547	Standard	97028.02
0201	44	77	25	0.15	9.20	+/- 37.6	11720	WIN- 547	One Lock / No Stile Reinforcement	97028.02
0201	44	60	25	0.15	9.20	+45 / - 37.6	11720		Two Locks / No Stile Reinforcement	97028.02
0201	52	96	20	0.12	9.20	+/- 30	11720		Standard	97028.02

ACOUSTICAL Test Results		
Glass Package	STO	orre
13/16" IG (1/8" Annealed, 9/16" Air space, 1/8" Annealed)	27	22



Region



Glass Package

IG Thickness: 0.8125 Standard Spacer: Intercept

Tools IG Guideline Grid/Muntin FAQ Links

| Calculated Specs | Min. Max. Calculator | Shape Calculator | Condensation | SPEC | Chemical Compatibility |

Region		Series	model	Glass Package
East Coast	Excalibur		0201	Climatech-2 + iE-Liner
Model: 0201 / S	eries: Excalibur	, (Double Hur	ng)	
Performance O	ver View Parts	Installation	Search U-Value	
Base Color: Wh	ite / Beige			Min. Width: (11) Min. Height: (20)
Optional Colors	: & Laminates: §	See Chart		Max. Width: (52) Max. Height: (84)
Frame Construc	ction: Welded			Max. UI: (132)
Frame Extrusio	n Thickness: 0.0	071		
Frame Air Chan	nbers: 6			Sash Construction: Welded
Frame Depth: 3	-1/4"			Sash Extrusion Thickness: 0.071
•	Design: Bevele	d		Sash Air Chambers: 1
Sill Design: Slo	_	_		Slide Handle: Yes
Triple Seal Sill:				Sash Interlock: Yes
Accessory Groo				Tilt Latches: Low Profile
Snap Leg: Yes				Horizontal Reinforcement: Lock & Keeper Rails
Head Expander	: Ontional			Vertical Reinforcement: Stiles as needed
Sill Angle: Stan				Reinforcement Material: Steel
Mullion Type: U		,		Limit Lock: 2
mamon Typer o	(OTOO4)	-		

Model





IG Guideline Grid/Muntin FAQ Links

| Calculated Specs | Min. Max. Calculator | Shape Calculator | Condensation | SPEC | Chemical Compatibility |

Region Series Model Glass Package

0201

Climatech-2 + iE-Liner

Excalibur Model: 0201 / Series: Excalibur, (Double Hung)

Performance Over View Parts Installation Search U-Value

Bottom Sash

East Coast

Row	Description	Product Code	Park Kuminer
01	Bottom sash (Order by size, color)		0201-Bottom-Sash
02	Insulated glass pack		
03	Glazing bead	UI0001XX	490781XX
04	Weather Stripping (0.30 x 0.187)	UJ002101	49200500
05	Weather Stripping (0.350 x 0.187)	UJ004401	49016301
06	Weather Stripping (0.260 x 0.187)	UJ004301	49016201
07	Buib seal	UJ004701	49035401
08	Tilt Latch (Left hand)	US0122XX	490349XX
09	Tilt Latch (Right hand)	US0121XX	490348XX
10	Dust plug	UJ003200	49058200
	Sweep Lock	UM0081XX	490342XX
	Lock screw (#8 x 3/4 PHFH Tek w/ #6 head)	UZ0150XX	492102XX
	Pivot bar	US021500	49200000
14	Pivot bar screw (#8 x 5/8 Type A PH TR)	UZ012800	49077700
15	Glazing Tape	US079210	49032300
16	Glass Setting block	UM010700	49034600

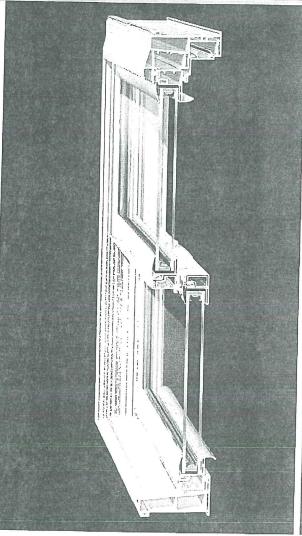
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A WINDOW TO SUIT EVERY NEED

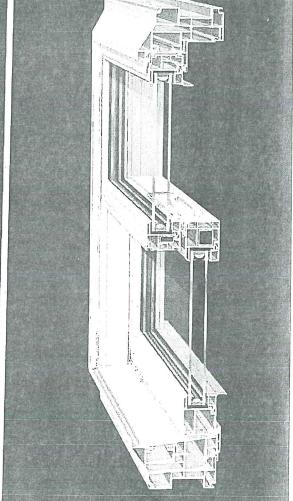




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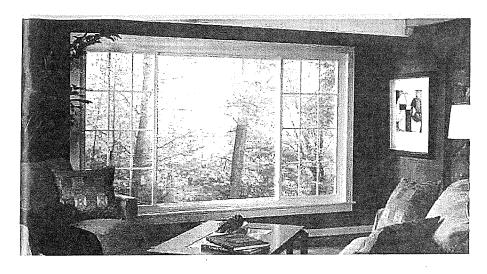
Window World 4000 Exclusive Features:

- Fusion-welded sashes and mainframe for added strength and rigidity.
- Beveled exterior mainframe for a clean, elegant look.
- Hidden screen track for clean lines and added beauty.
- Sloped sill forces water to drain to the exterior of the window
- Double barrier weather seal at sash perimeters help keep out dirt and protect against air infiltration.
- Protective bulb at the sill seals out dust, dirt and air infiltration

Window World 6000 Features:

- Fusion-welded sashes and mainframe structure add strength and rigidity. Multiple extra-thick extrusion walls provide additional durability and insulation to the window frame.
- Beveled exterior mainframe and sash and hidden screen track for added beauty.
- Double lift rails provide strength and stability for easy operation.
- Quad-4 weatherstripping at the header for added protection from the elements.
- Triple-barrier weatherstripping provides superior protection against dirt and air infiltration.
- Sloped sill enhances protection from the elements.

Abacterfully crafted suith repression in every density. We also World Windows are Analyticated in as high subjections of medica in test serie describes the subject section from an investiga-





The Following Features are Standard on all Window World Windows.

- Vinyl frame and sashes are made tough and solid with a uPVC compound that will never chip, peel, crack or warp.
- Multi-chambered sash and mainframe for superior thermal efficiency.
- Intercept® Warm-Edge Spacer System maximizes performance and longevity.
- Interlock at sash meeting rails creates a super-tight seal against air infiltration while adding security.
- Drop-in glazing for extra protection from the elements.
- Fully extruded lift rails provide strength and stability for easy operation.

Plus These Additional Features:

- Dual vent stops for controlled ventilation and airflow.
- Full balance covers help protect against air infiltration while adding a finished appearance.
- · Constant force balance system eliminates sash cords, weights and pulleys. You'll benefit from smooth, comfortable fingertip operation.
- Tilt-in top and bottom sashes make cleaning safe and easy from inside the home.

Enhance Your Windows with These Options:

- SolarZone Insulated Glass Packages featuring Low-E glass and the Intercept Warm-Edge Spacer System for enhanced insulating performance.
- Full or half fiberglass screens provide ventilation while keeping insects out.*
- Standard, contoured or brass grids are placed between the panes for easy cleaning.
- Specialty V-grooved glass for a truly custom look.

All Window World Windows are manufactured to the stringent testing guidelines set forth by the American Architectural Manufacturers Association (AAMA) and the National Fenestration Rating Council (NFRC).



The American Architectural Manufacturers Association is recognized internationally for the development of standards that

provide third-party validation of product performance and quality. Because all Window World Windows are certified for structural, air, and water performance, as well as thermal performance, they bear the prestigious AAMA AAMA CENTIFICATION PROCESAN Gold Label.



The National Fenestration Rating Council establishes test criteria that set the standard for performance ratings of window and door products. These consistent ratings

provide accurate information on the energy performance of windows, doors and skylights.



ENERGY STAR is a joint program between the U.S. Department of Energy (U.S. DOE) we spill and the U.S. Environmental Protection

Agency (EPA). It assists consumers in recognizing energy-efficient products and promoting the environmental and economic benefits of these products through labeling and other activities.

*Full screens are standard on exterior color-finished windows.

SOLARZONETM INSULATED GLASS PACKAGES



Traditional Box-Shaped Spacer

Healtransfer through macillonal box-shaped surfices, used to separate glasslayers, can increase heartless and cause condensation to form on the edge of the glass



Warm-Edge Technology

A writim edge spacer is the argned to block the part of parcepting hash farther inthe frontly than haddonned the randod spacers. The result is reprinted condence for a substance wash.

HELP SAVE ENERGY AND THE ENVIRONMENT.

Upgrade Your Windows with Our SolarZone Insulated Glass Package.

Window World Windows are already designed for superior thermal performance. By choosing one of our SolarZone Insulated Glass Packages featuring Low-E glass, argon gas and a warm-edge spacer system, you can help reduce your energy use even more, while helping cut consumption of the fossil fuels that pollute our environment. Window World offers many ENERGY STAR qualified glass packages. Ask your representative for more details.



What Makes the SolarZone Insulated Glass Packages so Effective?

Since 80% of a window is glass, substantial heating and cooling savings come from improved glass performance.

- Our combination of UV-filtering Low-E glass, insulating argon gas and a warm-edge spacer system creates significant energy efficiency. Together they can cut damaging UV energy, which can lead to the fading of carpets, curtains and furniture by over 75%.
- The center of glass U-Value of SolarZone Insulating Glass is 50% better than standard insulating glass.
- In summer, up to a 58% reduction in solar heat gain helps reduce air conditioning costs.

The result: SolarZone Insulated Glass Packages can help you save on energy and cooling costs while keeping your home more comfortable.

Comfortable Rooms Start with a Warm-Edge Spacer System.

Warm-edge spacers are so energy-efficient that they keep the glass of the window warmer so your home feels more comfortable in the cooler months. Window World Windows offer two high-performance spacers which can help your home benefit from additional energy efficiencies.

The Benefits of the Intercept Spacer System.

The Intercept Spacer System features a unique, one-piece metal alloy, U-channel design that creates an effective thermal barrier to help reduce conducted heat loss through the window. Its sealed, one-piece design makes Intercept spacers stronger and better at retaining insulating gas than many conventional designs.

The Intercept Spacer System is nearly 25% more effective than a traditional box-shaped spacer at the edge of the glass unit.

The Optional Foam Spacer System.

The optional Foam Spacer System is unique in its patented design. By combining a structural foam spacer with a seal of hot melt butyl to create a non-conductive edge, the non-metal Foam Spacer System eliminates any metal to glass contact, thereby increasing the edge of glass temperatures by over 16 degrees, which

proves to be over 60% more energy-efficient than a traditional box-shaped spacer.

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The SolarZone Low-E Glass Package - Making the Difference.

A warm-edge spacer system is just one way of increasing your window's performance. SolarZone Low-E glass is an excellent option to help increase your home's comfort and energy savings year-round. SolarZone Low-E glass is created by applying a microscopic,

Heat Photographs (Infrared Thermography).

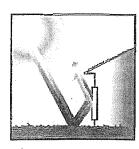
Standard Char Gioss

Heat scale

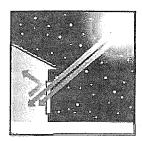
Thermography).

undetectable metallic coating to the second surface of an insulated glass unit. This coating helps to block heat gain in the summer while retaining furnace heat and allowing warm short wave solar rays in the winter.

The thermographs (left) clearly show the effect that Low-E glass has when contained in an insulated glass unit. The window on the left is a clear insulated glass unit. The heat transmittance, indicated by the green, yellow and orange colors from the heat scale, is far more apparent than that of the window containing the SolarZone Low-E insulated glass unit.



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SolarZone Insulated Glass Packages.

The optional SolarZone Insulated Glass Package combines multi-layered, vacuum deposition Low-E glass with argon gas and a warm-edge spacer system. These insulated glass packages

have proven to be far more effective than ordinary clear glass units. The National Fenestration Rating Council (NFRC), in conjunction with the U.S. Department of Energy (U.S. DOE), developed a rating system for window product performance.

One of the most critical NFRC tests is for the window's U-Value, which measures a window's resistance to heat transfer. The lower the U-Value, the better the window is at resisting heat flow, which results in a window with a greater insulating value.

Another critical NFRC test measures the Solar Heat Gain Coefficient (SHGC). This procedure measures how well a window blocks heat caused by sunlight. Again, the lower the number, the less of the sun's solar heat the window transmits into the home.

A quick comparison will show that your choice of an optional SolarZone Insulated Glass Package will outperform clear or lesser Low-E glass packages, leading to increased energy savings.

Window World Glas	s Perfor	mance	Compa	rison
	4000 U-Factor		6000 U-Factor	
SolarZone	.32	.30	.30	.27
SolarZone ETC	.30	.30		_
SolarZone Elite	.32	.21	.29	.19
SolarZone TG2	_	_	.23	.24
SolarZone TG2 Elite	-	_	.23	.18
Traditional Competi	tive Pro	ducts		
Clear Insulated	.48	.50	.45	.55
Single Pane	.85	.61	.85	.61

SolarZone: : 1

SolarZone ETC:

SolarZone Elite:

SolarZone TG2:

SolarZone TG2 Elite: .

Clear Insulated: Street Street Co.